

# Hollow Metal Frame Installation Instructions

## Step # 1

Construct wall with rough opening height to finished opening height plus 3/4" to 1" max. Rough opening width is as follows:

- a) For 2" inch face frames - opening width plus 2-1/8" to 2-3/8"

## Step # 3

Install one jamb in position on wall.



## Step # 2

If optional base anchor is used, notch drywall in that area.

## Step # 4

Make sure jamb is square and plumb.



## Step # 5

Insert frame head under the corner clips of the jamb and raise the head into position.



## Step # 6

Insert the corner clips of the remaining jamb into the opposite end of the head and position jamb on wall.



## Step # 7

Square and plumb frame in opening. Install fasteners in face of frame or on returns, making sure that no fasteners are installed where door hardware will mount. (12" up and down on hinge side).

## Step # 8

Install (4) No. 8 x 1/2 sheet metal screws at the corners of the head to attach head to jambs. (Mandatory for fire rate frames).